

RBH9928



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RBH9928-1
Job Sheet 184586



Part No: RBH9928-1

Job Qty: 1 ea **B21**

Part Name: Gage



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/12/18

Job Tracking No:

Due Date: 11/12/18

Created By: Logan David

Type: SOLD

Description:

Note: DWG RBH9928-1 Rev L IPP Rev A 17.11.13 New issue DP Verify DD/IPP Rev B 17.11.20 DWG Rev A DP
Verify DD/IPP Rev C 17.13.13 Re-draw DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	11/12/18	11/12/18	0.00	0.00	Start Up Small Fab-2		
110	Small Fab	1 pcs	11/12/18	11/12/18	0.00	1.00	Small Fab		
120	QC	1 pcs	11/12/18	11/12/18	0.00	0.00	QC5		
130	Packaging	1 pcs	11/12/18	11/12/18	0.00	0.00	Packaging3		
140	QC21-FG	1 Ea	11/12/18	11/12/18	0.00	0.00	QC21		

Part Op 110 - 1-Assemble as per DWG. Sheet 1 2-Glue -1 and -3 using contact cement 3-Make knot at each end of 8858T2
Descriptions: bungee cord 4-Tolerances as per note 10.

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
8858T2	Abrasion Resistant Elastic Cord, 5/16" dia., Multicolor	1.8300 ft (1.83 ea)	90-Start up Operation	5044107
RBH9928-1-1	Gage	1 Ea (1 ea)	90-Start up Operation	5136498
RBH9928-1-3	Decal	1 Ea (1 ea)	90-Start up Operation	5030289

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	8858T2	2	112	0
	RBH9928-1-1	1	9	0



Container No: S140283



Part: RBH9928-1

Job No: 184586

Serial No/Batch: S140283

Revision: L

Inspector:

Exp Date:

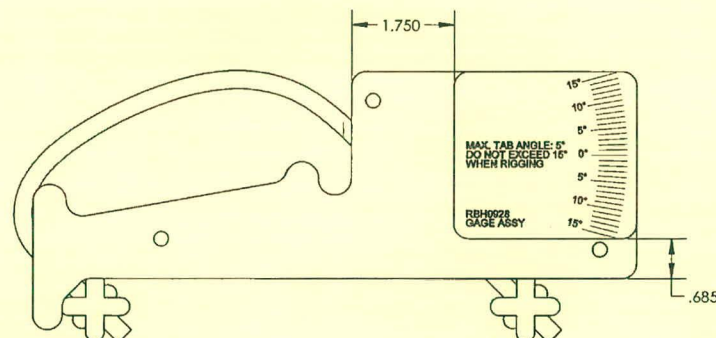
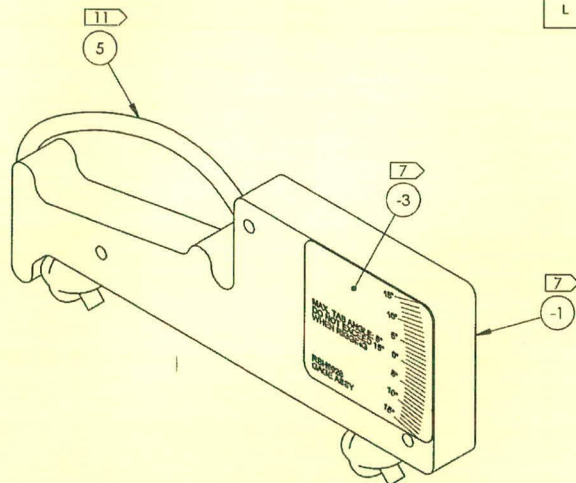
Instructions:

Date: 12/24/18

8:30:7 PM dart.logan.david

ITEM #	QTY	PART #	TITLE	PG
-1	1	RBH9928-1-1	GAGE	2
-3	1	RBH9928-1-3	DECAL	3
5	22"	McMaster#8858T2	BUNGEE CORD 5/16" DIA. 22" LG.	-

REV.	DESCRIPTION	ECN #	DATE	BY	APPROVED
9	SEPARATED FROM RBH9928.	-	6/5/2013	BIM	EB
9A	CH'D TITLEBLOCK TOLERANCES FROM .005 TO .010, .01 TO .03. -1 CH'D MOST DIM. PRECISION FROM .XXX TO .XX. ADDED MISSING CRITICAL 4.594 DIM	-	7/24/2013	RJC	GE
10	UPDATED TO NEW STANDARDS. -1 CH'D DIMS WAS 8.00 IS (8.13), WAS 2.88 IS (2.88), WAS .50 IS (.50), WAS .50 IS (.50), WAS .50 IS (.83), WAS .88 IS (.88), WAS 2.50 IS (2.50), WAS 2.01 IS (2.01), WAS .50 IS 2X .50, WAS 2.56 IS 2X 2.56, WAS 2X .50 IS .50, WAS 2X R.28 IS 5X R.28. DELETED DIMS .50, .50, 1.37, .50. ADDED DIMS (4.51), 4.07. -3 CH'D TEXT HEIGHT FROM .5 TO .13.	-	10/28/2016	DPD	SM
K	-1 MATERIAL CHANGED FOR McMaster#, -5 DRAWING ADDED, NOTE 7, 10 & 11 ADDED ON SHEET 1, NOTE 7 ADDED ON SHEET 3, TEMPLATE UPDATED	17-723	17.10.30	VM	WM
L	PURCHASE DESCRIPTION ADDED ON ITEM 5, LASER ENGRAVE REMOVED ON -3, Mcm# CHANGED ON -1	17-753	17.12.4	VM	WM



RBH9928-1 GAGE

NOTES:

- 1) MATERIAL: N/A
- 2) HEAT TREAT: N/A
- 3) FINISH: N/A
- 4) SPEC: N/A
- 5) BREAK ALL SHARP EDGES: N/A
- 6) IDENTIFICATION: N/A
- 7) GLUE -1 AND -3 TOGETHER WITH CONTACT CEMENT
- 8) USED IN ASSY: RBH9928
- 9) USED ON: SCHWEIZER-269 & 300, MD-369H, MD-500
- 10) USE THIS TOLERANCE INSTEAD OF THE STANDARDS TOLERANCES IN THE TITLE BLOCK
- 11) MAKE A KNOT AT EACH END

TOLERANCES

.XXX +/- .010
 .XX +/- .03
 .X +/- .1

10

DART AEROSPACE Hawkesbury, Ontario, Canada	
TITLE GAGE	
DWG NO. RBH9928-1	REV L
DESIGN BY: VM 10/30/2017	XXX ± .005 FRACTIONS ± 1/8
DRAWN BY: VM 12/04/2017	XX ± .01 ANGLES ± 5°
CHECKED: AJS 12/05/2017	X ± .1 SURFACES ± 125
MFG. APPR: DD 12/05/2017	1. DIMENSIONS ARE IN INCHES
APPROVED: VM 12/06/2017	2. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
DATE: 12/4/2017	3. DIMENSIONAL LIMITS APPLY AFTER PLATING
SCALE: NTS	WEIGHT: N/A
SHEET 1 OF 3	
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